

## Fix ALL Crystal

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**Technical Data:**

|                            |                              |                                       |
|----------------------------|------------------------------|---------------------------------------|
| Base                       | SMX Hybrid Polymer           |                                       |
| Consistency                | Stable paste                 |                                       |
| Curing system              | Moisture curing              |                                       |
| Skin formation*            | 4 min                        | @ 75°F (24°C) & 50% relative humidity |
| Curing speed *             | 2 mm/24h → 3 mm/24h          | @ 75°F (24°C) & 50% relative humidity |
| Hardness**                 | 38 ± 5 Shore A               | ASTM C 661                            |
| Density                    | 1.05 g/mL                    |                                       |
| Elastic recovery**         | > 75 %                       | ISO 37                                |
| Maximum allowed distortion | ± 25 %                       | ASTM C 719                            |
| Tensile Strength           | 348 psi                      | ASTM D 412                            |
| Modulus                    | 116 psi                      | ASTM D 412                            |
| Elongation                 | 300 %                        | ASTM D 412                            |
| Temperature resistance**   | -40°F (-40°C) → 194°F (90°C) |                                       |
| Application temperature    | 41°F (5°C) → 95°F (35°C)     |                                       |

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

**Product description:**

Fix ALL Crystal is a high quality, crystal clear, neutral, elastic, 1-component adhesive based on SMX-Polymer.

**Properties:**

- crystal clear formulation
- Excellent adhesion on nearly all surfaces, even if slightly moist.
- Very good mechanical characteristics.
- Impervious to mould, contains ZnP (biocide with fungicidal action)
- Suitable for sanitary applications.
- Good extrudability even at low temperatures
- Free of isocyanates, solvents, halogens and acids
- Can be painted with water based systems
- Permanently elastic after curing

**Applications:**

- All common bonding and sealing applications, both in and outdoor.
- Transparent and elastic bonding in construction and building applications.
- Invisible bonding of glass and other transparent materials in indoor applications.
- Joints in bathrooms and kitchens.

**Packaging:**

Color: transparent

Packaging: 9.8 fl oz. (290 mL) cartridge

**Shelf Life:**

15 months in unopened packaging in a cool and dry storage place at temperatures between 41°F (5°C) and 77°F (25°C).

**Chemical resistance:**

Good resistance to (salt)water, aliphatic solvents, hydrocarbons, ketones, esters, alcohols, diluted mineral acids and alkalis. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

**Substrates**

**Substrates:** all usual building substrates, glass, treated wood, PVC, plastics, metals, stone, concrete, ...

**Nature:** rigid, clean, dry or slightly moist, free of dust and grease.

**Surface preparation:** Porous surfaces should be primed with Primer 150. Prepare nonporous surfaces with a Soudal activator or cleaner (see Technical Data Sheet).

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While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used, these should be removed prior to bonding or sealing. NOTICE: bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Fix ALL Crystal is not recommended in these applications. Not suitable for PE, PP, PTFE (eg Teflon®), bituminous substrates, copper or coppercontaining materials such as bronze and brass. We recommend a preliminary adhesion and compatibility test on every surface.

### Joint dimensions

Min. width for bonding: 1/32" (1 mm)

Min. width for joints: 3/16" (5 mm)

Max. width for bonding: 1/8" (3 mm)

Max. width for joints: 3/8" (10 mm)

Min. depth for joints: 3/16" (5 mm)

### Application method

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with Soudal Swipex immediately after use. Cured Fix ALL Crystal can only be removed mechanically.

*Finishing:* With a soapy solution before skinning.

*Repair:* With the same material.

### Health- and Safety Recommendations

Take the usual labor hygiene into account. Consult label and material safety data sheet for more information.

### Remarks

- Fix ALL Crystal is paintable with waterbased paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- Fix ALL Crystal can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc., may differ from manufacturer to manufacturer, we recommend preliminary compatibility test.
- Fix ALL Crystal is not suitable for expansion joints.

- Do not use in applications where continuous water immersion is possible.
- Fix ALL Crystal has a good UV resistance but can discolour under extreme conditions or after very long UV exposure.
- Fix ALL Crystal can not be used as a glazing sealant.
- Not suitable for bonding aquariums.
- Fix ALL Crystal cannot be used on natural stone.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits or soap remainings will stimulate the development of fungi.
- A total absence of UV can cause a color change of the sealant.
- Discoloration due to chemicals, high temperatures, UV-radiation may occur. A change in color does not affect the technical properties of the product.
- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.

### Standards and certificates

ASTM C 920, Type S, Grade NS, Class 25, Use T, NT, M, A, G\* and O\*\*, Federal Specification TTS 00230C, Type II, Class A, USDA approved

### Environmental clauses

*Leed regulation:*

Fix ALL Crystal conforms to the requirements of LEED.

Low –Emitting Materials: Adhesives and Sealants.

SCAQMD rule 1168. Complies with USGBC LEED 2009

Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

### Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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